

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH)



Trade name : Polyfilla PRO W321 2K Injecteer- en lijmpasta epoxy - Component A
Revision date : 28.03.2025 **Version (Revision) :** 3.0.0 (2.0.0)
Print date : 09-02-2026

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Polyfilla PRO W321 2K Injecteer- en lijmpasta epoxy - Component A (281000800A)

1.2 Relevant identified uses of the substance or mixture and uses advised against

Solventfree two component filler compound based on epoxy

Relevant identified uses

In compliance with the conditions described in the annex to this safety data sheet. See section 16 for a comprehensive list of uses, for which an exposure scenario is provided as an annex.

Sectors of use [SUI]

Professional uses: Public domain (administration, education, entertainment, services, craftsmen)

Process categories [PROC]

PROC 19 - Manual activities involving hand contact

PROC 21 - Low energy manipulation of substances bound in materials and/or articles

PROC 24 - High (mechanical) energy work-up of substances bound in/on materials and/or articles

Environmental release categories [ERC]

ERC 8c - Widespread use leading to inclusion into/onto article (indoor)

ERC 8f - Widespread use leading to inclusion into/onto article (outdoor)

ERC 10a - Widespread use of articles with low release (outdoor)

ERC 11a - Widespread use of articles with low release (indoor)

Article categories [AC]

AC 11 - Wood articles

Uses advised against

Do not use for private purposes (household).

Remark

The product is intended for professional use.

1.3 Details of the supplier of the safety data sheet

Supplier (manufacturer) : NKC BV

Street : Emdenstraat 2-4

Postal code/City : 7418 BR DEVENTER

Telephone : +31 (0)570-628245

Information contact : msds@nkcbv.nl

1.4 Emergency telephone number

+31 (0)30 274 88 88

European emergency number: 112. The Netherlands: National Poison Information Centre (+31 88 755 8000), only for the purpose of informing medical personnel in cases of acute intoxications.

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008 [CLP]

Skin Irrit. 2 ; H315 - Skin corrosion/irritation : Category 2 ; Causes skin irritation.

Eye Irrit. 2 ; H319 - Serious eye damage/eye irritation : Category 2 ; Causes serious eye irritation.

Skin Sens. 1 ; H317 - Skin sensitisation : Category 1 ; May cause an allergic skin reaction.

Aquatic Chronic 2 ; H411 - Hazardous to the aquatic environment : Chronic 2 ; Toxic to aquatic life with long lasting effects.

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2.2 Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms



Environment (GHS09) · Exclamation mark (GHS07)

Signal word

Warning

Hazard components for labelling

EPOXY PHENOL NOVOLAK RESIN

BIS-[4-(2,3-EPOXIPROPOXI)PHENYL]PROPANE ; CAS No. : 1675-54-3

Hazard statements

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H411 Toxic to aquatic life with long lasting effects.

Precautionary statements

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.

P264 Wash hands thoroughly after handling.

P272 Contaminated work clothing should not be allowed out of the workplace.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 If eye irritation persists: Get medical advice/attention.

P321 Specific treatment (see supplemental first aid instructions on this label).

Special rules for supplemental label elements for certain mixtures

EUH205 Contains epoxy constituents. May produce an allergic reaction.

2.3 Other hazards

Adverse human health effects and symptoms

This product does not contain a substance that has endocrine disrupting properties with respect to humans as no components meets the criteria.

Adverse environmental effects

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous ingredients

EPOXY PHENOL NOVOLAK RESIN ; REACH No. : 01-2119454392-40 ; EC No. : 701-263-0

Weight fraction : $\geq 65 - < 70\%$

Classification 1272/2008 [CLP] : Skin Irrit. 2 ; H315 Skin Sens. 1 ; H317 Aquatic Chronic 2 ; H411

BIS-[4-(2,3-EPOXIPROPOXI)PHENYL]PROPANE ; REACH No. : 01-2119456619-26 ; EC No. : 216-823-5; CAS No. : 1675-54-3

Weight fraction : $\geq 25 - < 30\%$

Classification 1272/2008 [CLP] : Skin Irrit. 2 ; H315 Skin Sens. 1 ; H317 Eye Irrit. 2 ; H319

Specific Conc. Limits : Eye Irrit. 2 ; H319: C $\geq 5\%$ • Skin Irrit. 2 ; H315: C $\geq 5\%$

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Additional information

For full text of Hazard- and EU Hazard-statements: see SECTION 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General information

When in doubt or if symptoms are observed, get medical advice. Never give anything by mouth to an unconscious person or a person with cramps. In case of allergic symptoms, especially in the breathing area, seek medical advice immediately. If unconscious but breathing normally, place in recovery position and seek medical advice.

Following inhalation

Remove casualty to fresh air and keep warm and at rest. If breathing is irregular or stopped, administer artificial respiration. Consult a doctor immediately in the case of inhaling spray mist and show him packing or label.

In case of skin contact

In case of skin reactions, consult a physician. Immediately remove any contaminated clothing, shoes or stockings. After contact with skin, wash immediately with plenty of water and soap. Do not use force or solvents to remove product incrustations from affected skin areas. Do not let product dry on skin.

After eye contact

After contact with the eyes, rinse with water with the eyelids open for a sufficient length of time, then consult an ophthalmologist immediately.

Following ingestion

If accidentally swallowed rinse the mouth with plenty of water (only if the person is conscious) and obtain immediate medical attention. Do NOT induce vomiting. Keep at rest.

Self-protection of the first aider

First aider: Pay attention to self-protection!

4.2 Most important symptoms and effects, both acute and delayed

No information available.

4.3 Indication of any immediate medical attention and special treatment needed

None

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

alcohol resistant foam

Unsuitable extinguishing media

Water spray jet

5.2 Special hazards arising from the substance or mixture

Burning produces heavy smoke. Use suitable breathing apparatus.

Hazardous combustion products

Carbon monoxide

5.3 Advice for firefighters

Use water spray jet to protect personnel and to cool endangered containers. Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

Special protective equipment for firefighters

Wear a self-contained breathing apparatus and chemical protective clothing.

5.4 Additional information

Use water spray jet to protect personnel and to cool endangered containers. Collect contaminated fire extinguishing

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water separately. Do not allow entering drains or surface water.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Do not breathe gas/fumes/vapour/spray. Remove all sources of ignition. Provide adequate ventilation. Remove persons to safety. Use personal protection equipment. See protective measures under point 7 and 8.

For emergency responders

Do not breathe gas/fumes/vapour/spray. Use personal protection equipment. See protective measures under point 7 and 8.

6.2 Environmental precautions

Do not allow to enter into surface water or drains. In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities. Ensure waste is collected and contained.

6.3 Methods and material for containment and cleaning up

For containment

Ensure waste is collected and contained.

For cleaning up

Clean contaminated articles and floor according to the environmental legislation. Clean with detergents. Avoid solvent cleaners. Treat the recovered material as prescribed in the section on waste disposal.

6.4 Reference to other sections

None

SECTION 7: Handling and storage



7.1 Precautions for safe handling

Protective measures

Persons with a history of skin sensitisation problems should not be employed in any process in which this product is used. It is recommended to design all work processes always so that the following is excluded: Inhalation of vapours or spray/mists Skin contact Eye contact Do not breathe gas/fumes/vapour/spray. When using do not eat, drink, smoke, sniff. Wear personal protection equipment (refer to section 8). Never use pressure to empty container. Use only in well-ventilated areas.

Measures to prevent fire

Keep away from sources of ignition - No smoking.

Environmental precautions

Do not allow to enter into surface water or drains.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Only use containers specifically approved for the substance/product. Keep/Store only in original container. Keep container tightly closed.

Hints on joint storage

Keep away from:

Further information on storage conditions

Keep only in the original container in a cool, well-ventilated place. Store in a place accessible by authorized

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persons only. Handle and open container with care.

7.3 Specific end use(s)

Observe instructions for use. The regulations of the national employment safety and employment protection commission about the handling for polyurethane/epoxy have to be observed.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

DNEL-/PNEC-values

DNEL/DMEL

EPOXY PHENOL NOVOLAK RESIN

Limit value type :	DNEL worker (local)
Exposure route :	Dermal
Exposure frequency :	Long-term
Limit value :	8,3 µg/cm ²
Limit value type :	DNEL worker (systemic)
Exposure route :	Inhalation
Exposure frequency :	Long-term
Limit value :	29,39 mg/m ³
Limit value type :	DNEL worker (systemic)
Exposure route :	Dermal
Exposure frequency :	Long-term
Limit value :	104,15 mg/m ³ bw/day

8.2 Exposure controls

Personal protection equipment



Eye/face protection

Suitable eye protection

Eye glasses with side protection

Skin protection

Hand protection

The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. Wear cotton undermittens if possible.

Suitable gloves type : Disposable gloves.

Suitable material : NBR (Nitrile rubber)

Required properties : liquid-tight.

Breakthrough time : > 60 minutes

Thickness of the glove material : > 0.5 mm

Recommended glove articles : EN 374

Additional hand protection measures : Do not wear gloves near rotary machines and tools. Check leak tightness/impermeability prior to use. Wear cotton undermittens if possible. Use gloves only once. Take recovery periods for skin regeneration.

Remark : For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves. The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. Observe the wear time limits as specified by the manufacturer. Breakthrough times and swelling properties of the material must be taken into consideration. In the case of wanting to use the gloves again, clean them before taking off and air them well. When handling with chemical substances, protective gloves must be

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worn with the CE-label including the four control digits. Barrier creams are not substitutes for body protection.

Body protection

Remark : Body protection: not required.

Respiratory protection

Respiratory protection necessary at: exceeding exposure limit values

If technical exhaust or ventilation measures are not possible or insufficient, respiratory protection must be worn.

Suitable respiratory protection apparatus

Combination filtering device Filtering device (EN 147) Full-/half-/quarter-face masks (EN 136/140) Filtering Half-face mask (EN 149) Particle filter device (EN 143).

Filtering device (full mask or mouthpiece) with filter: A P

Additional measures for respiratory protection

Filter types: A, B, E, K. Class 1: Maximum permitted contaminant concentration in inhaled air = 1000 mL/m³ (0.1 % by vol.); class 2: maximum permitted contaminant concentration in inhaled air = 5000 mL/m³ (0.5 % by vol.); class 3: maximum permitted contaminant concentration in inhaled air = 10000 mL/m³ (1.0 % by vol.) Half-face mask or quarter facepiece: maximum use concentration for substances with exposure limits: P1 filter: up to a max. of 4 times the exposure limit. P2 filter: up to a max. of 10 times the exposure limit. P3 filter: up to a max. of 30 times the expo. Full-face mask or mouthpiece with particulate filter: maximum use concentration for substances with exposure limits: P1 filter: up to a max. of 4 times the exposure limit. P2 filter: up to a max. of 15 times the exposure limit. P3 filter: up to a max. of

Remark

The filter class must be suitable for the maximum contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If the concentration is exceeded, self-contained breathing apparatus must be used.

General information

When using do not eat, drink, smoke, sniff. Avoid contact with skin, eyes and clothes. Wash hands before breaks and after work. Immediately remove any contaminated clothing, shoes or stockings.

Other protection measures

Further information: see technical data sheet.

Further information: see technical data sheet.

Further information: see technical data sheet.

Technical measures and the application of suitable work processes have priority over personal protection equipment. See section 7. No additional measures necessary.

Environmental exposure controls

Do not allow to enter into surface water or drains.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance : Paste

Appearance

Colour: red

Odour

characteristic

Safety characteristics

Flash point :	>	150	°C	DIN 53213-1
Evaporation rate :	<	1		
Vapour pressure :	(50 °C)	<	1000	hPa
Density :	(20 °C)	approx.	1,2	g/cm ³
Melting point/freezing point :	not applicable			
Initial boiling point and boiling range :	No data available			

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Decomposition temperature : No data available
Auto-ignition temperature : No data available
Flammable gases : Not applicable.
Flammable solids : Not applicable.
Oxidising properties : No data available.
Lower explosion limit : No data available
Upper explosion limit : No data available
Explosive properties : No data available.
Relative vapour density : No data available
Water solubility : practically insoluble
Partition coefficient n-octanol/water : No data available
pH : No data available
Flow time : not determined
Viscosity : not applicable
Kinematic viscosity : No data available
Odour threshold : No data available
- FORMALDEHYDE, OLIGOMERIC REACTION PRODUCTS WITH 1-CHLORO-2,3-EPOXYPROPANE AND PHENOL; CAS No. : 9003-36-5
Initial boiling point and boiling range : (1000 hPa) 90 °C

9.2 Other information

None

SECTION 10: Stability and reactivity

10.1 Reactivity

No information available.

10.2 Chemical stability

The product is chemically stable under recommended conditions of storage, use and temperature.

10.3 Possibility of hazardous reactions

No hazardous reaction when handled and stored according to provisions.

10.4 Conditions to avoid

Ignition hazard.

10.5 Incompatible materials

Exothermic reaction with: Amines.

10.6 Hazardous decomposition products

Does not decompose when used for intended uses.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

The mixture is classified as hazardous according to regulation (EC) No 1272/2008 [CLP].

Acute toxicity

Acute oral toxicity

Parameter : LD50 (EPOXY PHENOL NOVOLAK RESIN)
Exposure route : Oral
Species : Rat
Effective dose : > 5000 mg/kg

Acute dermal toxicity

Parameter : LD50 (EPOXY PHENOL NOVOLAK RESIN)

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Exposure route : Dermal
Species : Rat
Effective dose : > 2000 mg/kg

Respiratory or skin sensitisation

EUH205 - Contains epoxy constituents. May produce an allergic reaction. Harmful: possible risk of irreversible effects through inhalation, in contact with skin and if swallowed. Risk of serious damage to eyes. Harmful: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed.

Skin sensitisation

Parameter : Skin sensitisation (EPOXY PHENOL NOVOLAK RESIN)
Species : Guinea pig
Effective dose : 50 %
Result : Sensitising.
Method : OECD 406

Practical experience/human evidence

Causes skin irritation. Causes serious eye irritation.

11.2 Information on other hazards

No information available.

SECTION 12: Ecological information

12.1 Toxicity

There are no data available on the mixture itself.

Aquatic toxicity

Acute (short-term) fish toxicity

Parameter : Acute (short-term) fish toxicity (EPOXY PHENOL NOVOLAK RESIN)
Species : Acute (short-term) fish toxicity
Effective dose : 2,54 mg/l
Exposure time : 96 h
Parameter : LC50 (EPOXY PHENOL NOVOLAK RESIN)
Species : Fish
Effective dose : 2,54 mg/l
Exposure time : 96 h

Acute (short-term) toxicity to aquatic invertebrates

Parameter : EC50 (EPOXY PHENOL NOVOLAK RESIN)
Species : Daphnia magna (Big water flea)
Effective dose : 2,55 mg/l
Exposure time : 48 h
Parameter : EC50 (EPOXY PHENOL NOVOLAK RESIN)
Species : Algae
Effective dose : 1,8 mg/l
Exposure time : 72 h

12.2 Persistence and degradability

Biodegradation

Parameter : Biodegradation (EPOXY PHENOL NOVOLAK RESIN)
Inoculum : Biodegradation
Degradation rate : 16 %
Test duration : 28
Evaluation : Not readily biodegradable (according to OECD criteria)
Method : OECD 301B

12.3 Bioaccumulative potential

No information available.

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12.4 Mobility in soil

No information available.

12.5 Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6 Endocrine disrupting properties

No information available.

12.7 Other adverse effects

No information available.

12.8 Additional ecotoxicological information

The ecotoxicological properties of this mixture are determined by the ecotoxicological properties of the single components (see section 3). Do not allow to enter into surface water or drains.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

No information available.

SECTION 14: Transport information

14.1 UN number or ID number

UN 3082

14.2 UN proper shipping name

Land transport (ADR/RID)

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY PHENOL NOVOLAK RESIN)

Sea transport (IMDG)

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY PHENOL NOVOLAK RESIN)

Air transport (ICAO-TI / IATA-DGR)

ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY PHENOL NOVOLAK RESIN)

14.3 Transport hazard class(es)

Land transport (ADR/RID)

Class(es) :	9
Classification code :	M6
Hazard identification number (Kemler No.) :	90
Tunnel restriction code :	-
Special Provisions :	LQ 5 l · E 1 · ADR : - (SP 375 <= 5 l/kg)
Hazard label(s) :	9 / N

Sea transport (IMDG)

Class(es) :	9
EmS-No. :	F-A / S-F
Special Provisions :	LQ 5 l · E 1 · IMDG : - (SP 2.10.2.7 <= 5 l/kg)
Hazard label(s) :	9 / N

Air transport (ICAO-TI / IATA-DGR)

Class(es) :	9
Special Provisions :	E 1 · IATA : - (SP A197 <= 5 l/kg)
Hazard label(s) :	9 / N

14.4 Packing group

III

14.5 Environmental hazards

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Land transport (ADR/RID) : Yes
Sea transport (IMDG) : Yes (P)
Air transport (ICAO-TI / IATA-DGR) : Yes

14.6 Special precautions for user

None

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU legislation

Authorisations and/or restrictions on use

Restrictions on use

Regulation (EC) No. 1907/2006 (REACH), Annex XVII (restrictions)

Use restriction according to REACH annex XVII, no. : 3, 75

National regulations

15.2 Chemical Safety Assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

16.1 Indication of changes

02. Labelling according to Regulation (EC) No. 1272/2008 [CLP] - Hazard components for labelling · 03. Hazardous ingredients · 14. UN proper shipping name - Land transport (ADR/RID) · 14. UN proper shipping name - Sea transport (IMDG) · 14. UN proper shipping name - Air transport (ICAO-TI / IATA-DGR) · 15. Restrictions on use

16.2 Abbreviations and acronyms

ADR = European Agreement concerning the International Carriage of Dangerous Goods by Road

ASTM = American Society of Testing and Materials (US)

CAS No = Chemical Abstracts Service Number (see ACS - American Chemical Society)

DNEL = Derived No-Effect Level

DT50 = Time for 50% loss; half-life

EbC50 = Median effective concentration (biomass, e.g. of algae)

EC50 = Median effective concentration

EINECS = European Inventory of Existing Commercial Chemical Substances

ELINCS = European List of Notified (New) Chemicals (see Tab 7, Background - Guide)

ErC50 = Median effective concentration (growth rate, e.g. of algae)

EWC = European Waste Catalogue

IATA = International Air Transport Association

IC50 = Concentration that produces 50% inhibition

IMDG = International Maritime Dangerous Goods Code

IMO = International Maritime Organization

LC50 = Concentration required to kill 50% of test organisms

LD50 = Dose required to kill 50% of test organisms

LEL = Lower Explosive Limit/Lower Explosion Limit

LOAEL = Lowest observed adverse effect level

MRL = Maximum Residue Limit

NOAEL = No Observed Adverse Effect Level

NOEC = No observed effect concentration

NOEL = No Observable Effect Level

OEL = Occupational Exposure Limits

PBT = Persistent, Bioaccumulative or Toxic

PNEC = Previsible Non Effect Concentration

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STEL = Short-Term Exposure Limit

TWA = Time-Weighted Average

vPvB = Very Persistent and Very Bioaccumulative

16.3 Key literature references and sources for data

None

16.4 Classification for mixtures and used evaluation method according to regulation (EC) No 1272/2008 [CLP]

No information available.

16.5 Relevant H- and EUH-phrases (Number and full text)

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H411	Toxic to aquatic life with long lasting effects.

16.6 Training advice

The regulations of the national employment safety and employment protection commission about the handling for polyurethane/epoxy have to be observed.

16.7 Additional information

This safety data sheet contains more than one ES in an integrated form. Contents of the exposure scenarios have been included into sections 1.2, 8, 9, 12, 15 and 16 of this safety data sheet.

The above information describes exclusively the safety requirements of the product and is based on our present-day knowledge. The information is intended to give you advice about the safe handling of the product named in this safety data sheet, for storage, processing, transport and disposal. The information cannot be transferred to other products. In the case of mixing the product with other products or in the case of processing, the information on this safety data sheet is not necessarily valid for the new made-up material.